



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

D4038-1
Job Sheet 168738



Part No: D4038-1

Job Qty: 4 ea

Part Name: Angle, Fwd, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD ✓

Description:

Note: DWG REV E SHEET 3 lpp Rev:A New Issue 09-12-15 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	4 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Machining		
100	Bandsaw	4 pcs	12/7/17	12/7/17	0.00	0.28	Bandsaw1		
110	CNC Vertical Machining	4 pcs	12/7/17	12/7/17	0.57	3.10	HAAS 1		
120	QC	4 pcs	12/7/17	12/7/17	0.00	0.00	QC2		
130	QC	4 pcs	12/7/17	12/7/17	0.00	0.00	QC8		
140	HandFinish	4 pcs	12/8/17	12/8/17	0.00	0.42	HandFinish1		
150	QC	4 pcs	12/8/17	12/8/17	0.00	0.00	QC3		
160	Packaging	4 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3		
170	QC21-SA	4 Ea	12/8/17	12/8/17	0.00	0.00	QC21		

Part Op 100 - Cut Blank 7.125" long

Descriptions: 110 - Mill as per Dwg & Folio FA880 Dwg Rev: E Folio Rev: AA Deburr

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6A4.000W.250	2	10	0	0

Part Specifications

Specifications could not be found.

Plex 11/21/17 4:48 PM dart.poulin.mario

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DART AEROSPACE LTD		Work Order:	168738
Description: Angle, Fwd, LH		Part Number:	D4038-1
Inspection Dwg: D4038	Rev: E	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.45	+/-0.030	3.453	✓		Vernier	
1.25	+/-0.030	1.2495	✓		Vernier	
4.00	+/-0.030	3.993	✓		Vernier	
1.25	+/-0.030	1.245	✓		Vernier	
R0.25	+/-0.030	R.250 ok	✓		Gaborit	
0.250	+/-0.010	.249	✓		Vernier	
2.877	+/-0.010	2.875	✓		high gage	
0.581	+/-0.010	.574	✓		Vernier	
0.669	+/-0.010	.670	✓		high gage	
0.708	+/-0.010	.706	✓		high gage	
0.500	+/-0.010	.500	✓		Vernier	
2.00	+/-0.030	2.000	✓		Vernier	
0.563	+/-0.010	.569	✓		high gage	
Ø0.316	+0.006/-0.001	.316 Ø	✓		Pin gage	
Ø0.189	+0.005/-0.001	.191 Ø	✓		Pin gage	
R0.13	+/-0.010	R.130 ok	✓		Gaborit	
1.00	+/-0.010	1.000	✓		Vernier	
1.063	+/-0.010	1.063	✓		high gage	
1.563	+/-0.010	1.564	✓		high gage	
0.50	+/-0.030	.498	✓		high gage	
7.00	+/-0.030	7.000	✓		Vernier	
1.750	+/-0.010	1.748	✓		high gage	
0.882	+/-0.010	.882	✓		Vernier	
R0.13	+/-0.030	R.130	✓		Gaborit	
0.911	+/-0.010	.911	✓		Vernier	
2.125	+/-0.010	2.124	✓		Vernier	
1.00	+/-0.030	1.000	✓		Vernier	
1.19	+/-0.030	1.1900	✓		Vernier	

Measured by:	<i>[Signature]</i>	Checked by:	<i>[Signature]</i>	QC Inspector:	
Date:	29/11/2007	Date:	17-12-04	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dwg Rev updated	KJ	
C	11.06.21	Dimensions updated per Dwg Rev E	KJ	
D	16.05.30	Dwg Rev updated	KJ	